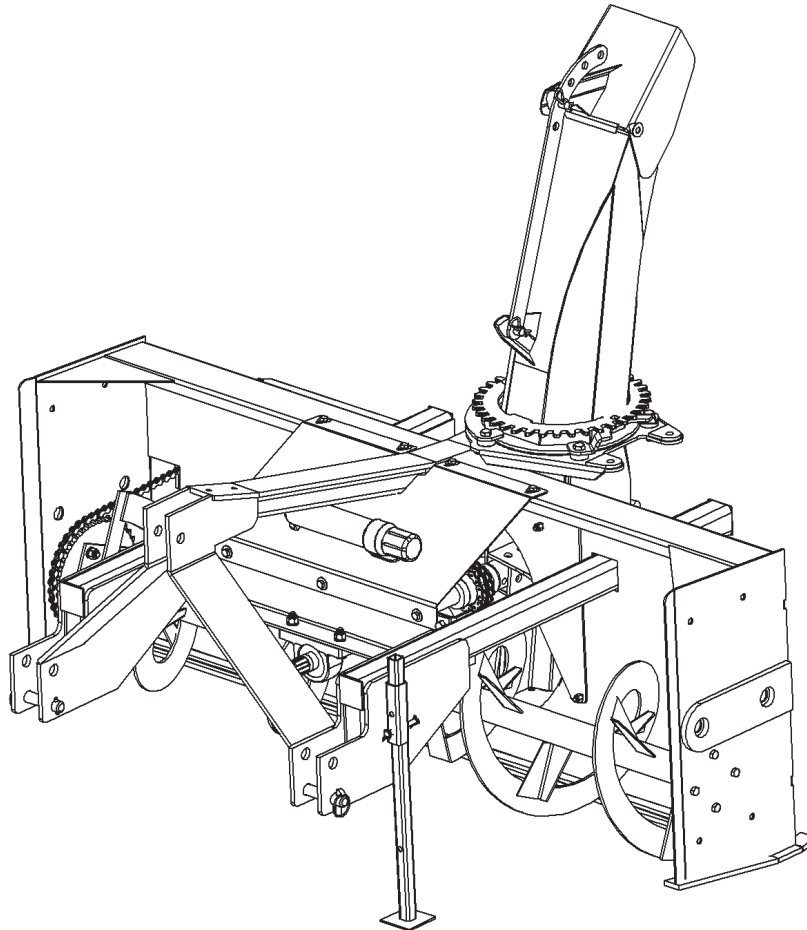




68 Pull Type Meteor Snowblower Operator's / Parts Manual



M K Martin Enterprise Inc
3950 Steffler Rd Elmira On Ca N3B 2Z3

Tel: 519-664-2752
Toll Free 1-855-664-2752
Fax: 519-664-3695
e-mail: sales@mkmartin.ca
www.mkmartin.ca

Intentionally Blank

Table of Contents

- Registration
- Warranty
- Safety
- Decal Location
- Assembly Instructions
- Setup
- Operating Instructions
- Installing Manual Chute Rotator
- Manual Chute Rotator Parts
- Installing Hydraulic Chute Rotator
- 68 PT Parts
- GearBox
- PTO Shaft
- Hydraulic Chute Rotator Parts
- PTO Installation
- Bolt Torque Chart
- Maintenance

Warranty Regeneration

Please Cut and Return to M K Martin Enterprise Inc

Fold And Tape here Do not tape all edges or use staples

Fold Here

**Postage
Stamp**

**M K Martin Enterprise Inc
3950 Steffler Rd
Elmira ON CA N3B 2Z3**

M K Martin Enterprise Inc
3950 Steffler Rd
Elmira On Ca N3B 2Z3

Purchaser's warranty protection equipment is valid only when this completed form or a copy of this form is on file at M K Martin Enterprise Inc. By filling out this form the purchaser has acknowledged delivery of equipment and owner's / operator's manual and has accepted the condition of the equipment.

Date of delivery to purchaser -----

Type of Equipment -----

Model # ----- **Serial #** -----

Retailer's Signature Indicates

- *Equipment was properly assembled as directed by manufacturer*
- *Equipment was tested for functionality and operates properly*
- *Purchaser was instructed in safe and proper operating procedures*
- *Warranty was explained to purchaser*
- *Purchaser was give the operators manual*

Retailer

Signature -----

Company -----

Address -----

Purchaser's signature indicates

- *Acceptance of equipment fully assembled*
- *Received operator's manual*
- *Clearly understands conditions of warranty*
- *Received instructions of safe and proper operation of equipment*

Purchaser

Signature -----

Company -----

Mailing address -----

City ----- **Prov/State** ----- **Postal Code/Zip** -----

Available phone number -----

Warranty is valid only when it has been received by manufacturer at address

Warranty and Limitation of Liability

All equipment is sold subject to mutual agreement that it is warranted at M K Martin Enterprise Inc. (Hereafter called the company), to be free of any defects of material and workmanship. The company shall not be liable for special, indirect consequential, damage of any kind under this contract or otherwise. The company's liability shall be limited exclusively to replacement or repairing without charge at it's factory or elsewhere, at it's discretion, any material, or workmanship defects, which become apparent within one year from the date of purchase. In no event shall M K Martin Enterprise Inc. be liable for special, direct, incidental or consequential damages of any kind. The purchaser by the acceptance of the equipment will assume all liability for any damage which may result from the use or misuse by the employees or others. The purchaser shall maintain and service the equipment as recommended in this Operators Manual.

This warranty does not cover **Rental/Commercial or Industrial** use of this equipment. This equipment is rated as agricultural.

For **Rental/Commercial or Industrial** use, Warranty is for defects in material and workmanship for a period of 90 days from the date of purchase.

Warranty coverage is null and void unless the Warranty Registration form has been completed and is on file at

M K Martin Enterprise Inc
3950 Steffler Rd
Elmira On Ca N3B 2Z3

For your Record

Purchase Date -----

Model # -----

Serial # -----

Please contact your retailer

Manufactured by

M K Martin Enterprise Inc
3950 Steffler Rd
Elmira On Ca N3B 2Z3
Tel:(519)-664-2752
(855)-664-2752
Fax: 519-664-3695
e-mail: sales@mkmartin.ca

www.mkmartin.ca

Safety

Take Note! This safety symbol is found throughout this manual to call your attention to instructions involving yourself and others working around the machine.

- **Failure to follow these instructions can result in injury or death!**



This symbol means

- **Attention!**
- **Become Alert!**
- **Your Safety is involved!**

Signal words are used in this manual.

Caution: Indicate a potential hazardous situation that may result in injury.

Warning: Indicates a hazard situation that could be result in serious injury or death.

Danger: Indicates a hazardous situation that needs to be avoided. It is you the operator that needs to be aware of these dangers.

If you have any questions not answered in this manual please contact you dealer or

M K Martin Enterprise Inc
3950 Steffler Rd
Elmira On Ca N3B 2Z3

Tel: 519-664-2752
1-855-664-2752
Fax: 519-664-3695
e-mail sales@mkmartin.ca

www.mkmartin.ca



Safety -- It's in your interest.



Safety Guidelines

Safety of operation is one of our main concerns, however it is up to the operator to practice caution. To avoid personal injury, study the following precautions and insist that those working with you follow them.

The Meteor Snowblower has only 2 shields, one shield is the PTO drive shield and the other is a shield for the power hood turner if used. **Do not use the blower with the auger drive cover removed as this is part of the blower frame.**

Replace any decals that may be missing or not readable. Location of decals are indicated elsewhere in this manual.

Do not use the machine while under the influence of drugs or alcohol.

Review the safety instructions with all users annually.

This equipment should not be operated by children: or those unfamiliar with the operation of the Meteor Blower. **Do not allow persons to operate this machine until they have read this manual and/or were instructed by a qualified person,**

Do not use this machine to push snow as this can result in the auger to be broken or bent.

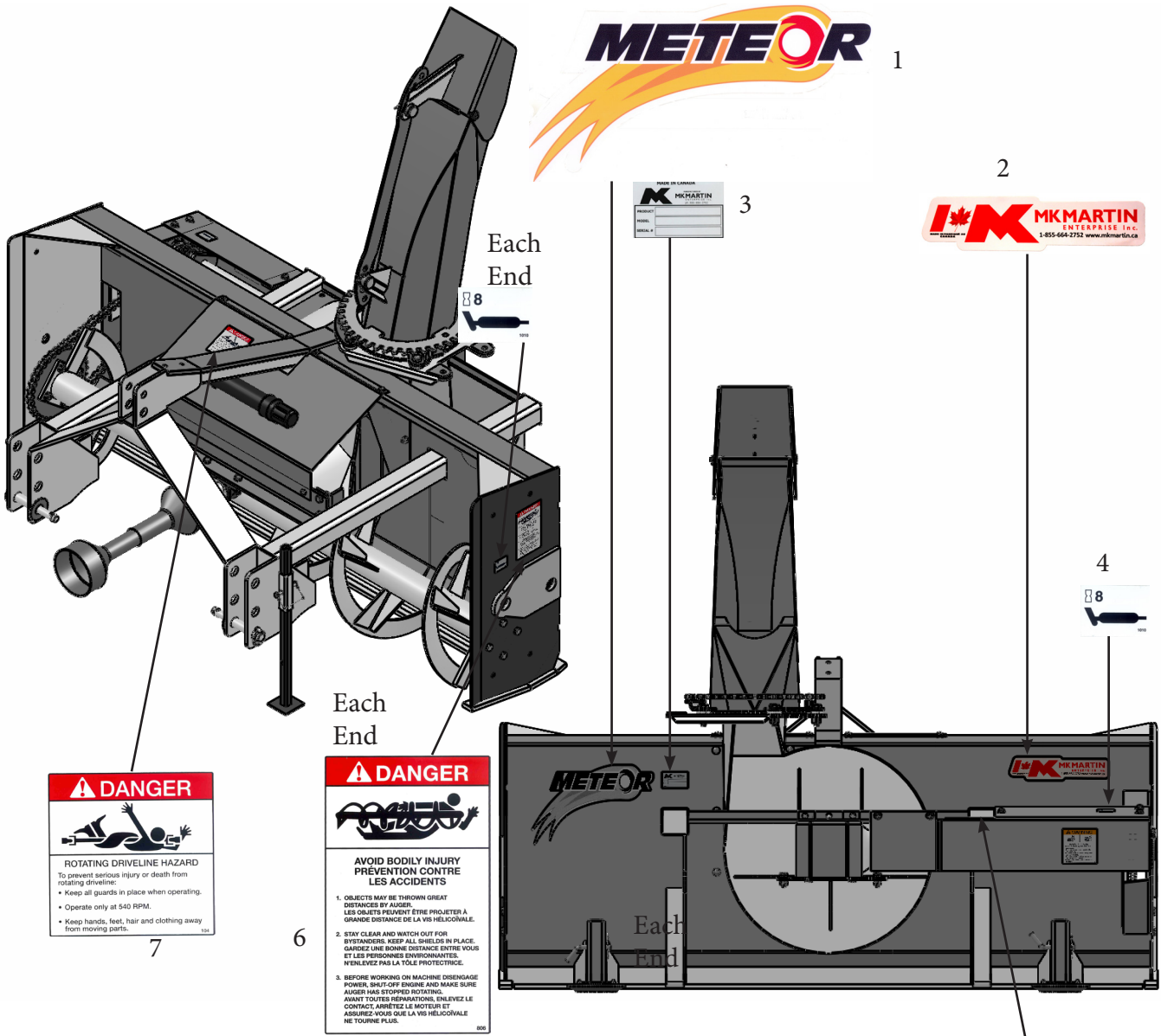


Please be careful with the extra weight on the back of the tractor. It may be necessary to add weights on the front of the tractor to keep it balanced properly.



When changing shear-bolts or removing ice or snow from the machine **Please stop the engine and remove the key on the tractor!** This will reduce the possibility of the blower to be started and causing personal injury.

Pull Type Meteor Decal Location



⚠ DANGER

ROTATING DRIVELINE HAZARD
To prevent serious injury or death from rotating driveline:

- Keep all guards in place when operating.
- Operate only at 540 RPM.
- Keep hands, feet, hair and clothing away from moving parts.

⚠ DANGER

**AVOID BODILY INJURY
PREVENTION CONTRE
LES ACCIDENTS**

1. OBJECTS MAY BE THROWN GREAT DISTANCES BY AUGER.
LES OBJETS PEUVENT ÊTRE PROJETER À GRANDE DISTANCE DE LA VIS HÉLICOÏDALE.
2. STAY CLEAR AND WATCH OUT FOR BYSTANDERS. KEEP ALL SHIELDS IN PLACE. GARDEZ UNE BONNE DISTANCE ENTRE VOUS ET LES PERSONNES ENVIRONNANTES. NE TOUCHEZ PAS LA TOILE PROTECTRICE.
3. BEFORE WORKING ON MACHINE DISENGAGE POWER, SHUT-OFF ENGINE AND MAKE SURE AUGER HAS STOPPED ROTATING. AVANT TOUTES RÉPARATIONS, ENLEVEZ LE CONTACT, ARRÊTEZ LE MOTEUR ET ASSUREZ-VOUS QUE LA VIS HÉLICOÏDALE NE TOURNE PLUS.

⚠ WARNING

MOVING PART HAZARD
To prevent serious injury or death from moving parts:

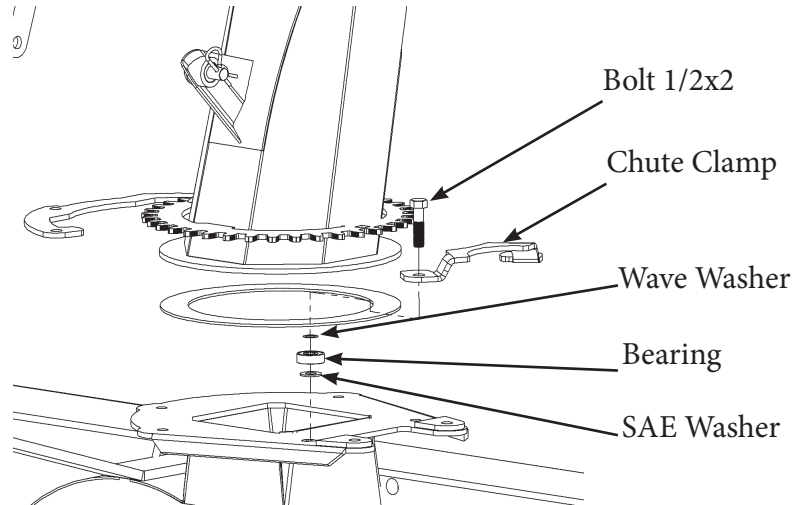
- Close and secure guards and shields before starting.
- Keep hands, feet, hair and clothing away from moving parts.
- Disconnect and lockout power source before adjusting or servicing.
- Do not stand or climb on machine when operating.

Item #	Part #	Description	Qty
1	decslmeteorlarge2012	Meteor Decal	1
2	decalMKlogomadeincamada	M K Martin Logo	1
3	No Replacement	Serial Plate	1
4	decal1010	Grease	3
5	404	Warning	1
6	101	Danger Decal	2
7	104	Warning	1

68 Meteor Assembly

Parts List in parts package

1. 2 pc 1/2" Bearing
2. 2 pc 1/2" SAE Washer
3. 2 pc 1/2" Wave Washer (thin)
4. 2 pc 1/2-20x2 UNF Bolt
5. 2 pc 1/2" Lockwasher
6. 2 pc 1/2-20 UNF Nut
7. 1 pc 2 Hole Chute Clamp
8. 2 pc Cat #1 Hitch Pin
9. 2 pc 3ph Lynch Pin
10. 1 pc Assembly Instructions



Upon Receiving the Meteor Snowblower

The bolwers are shipped in a packaged state

Carefully remove the chute and PTO sahft from the area of the auger and set them aside. Locate the bag or package of small components.

Remove the ties that hold the Plastic Ring on the Blower and place the base of the chute on top of the plastic ring. (Note; Plastic Ring should be lightly coated with grease on both sides at this time.) The base of the chute will slide under the clamp with the 3 hold-down bolts.

PLace a 1/2" SAE Washer on th ebolt holes in the chute bas, next set a bearing on top of the SAE Washer, place a wavewasher on top of the bearing, do this for both bolt holes. Take the 2 hole clamp and insert both 1/2x2 bolts (*could be 1/2x1 3/4*) and carefully slide th ebolts through the washer and bearing, tfasten with lockwasher and nut.

Install th ePTO with the shear yoke at the gearbox (*or blower side*). This will provide more space to change the shearebolt.

68 Pull Type Meteor® Snowblower

This Blower is ideal for small tractors 35 HP Cat #1 3PH.

Attaching the Meteor® Blower for the first time.

Set the blower on a level surface and back the tractor up to it. Place the lower 3PH arms of the tractor between the lower hitch plates on the blower and insert the hitch pins that came with the blower, secure these with the Lynch Pins. Next swing the top link into place and adjust the length so the top link pin can be inserted. You will have to supply the top link pin. With the top link set at this length the blower will be flat or parallel to the ground.

Do not fasten the PTO shaft to the tractor.

1. Slowly lift the blower until the gearbox shaft is at the same height as the PTO output on the tractor.
2. Push (or collapse the telescopic part of the PTO completely). If you cannot collapse it far enough to get it on the tractor then it has to be shortened.
3. Measure the amount that the shaft is too long. Remove it from the blower and pull it apart.
4. Take a hacksaw and cut ½ of the measurement from each end, cut both the plastic tube and the metal core.
5. Use a file to remove the burrs from the cut parts, wipe any filings from the surfaces and slide the shaft together to be sure that it slides freely.
6. Make sure the plastic shield is free to rotate on the shaft before installing on the machine.
7. Reinstall the PTO on the blower and fasten it to the tractor pushing the spring-loaded pin in and sliding the yoke onto the tractor spline until the pin snaps into place.
8. Next lift the 3PH arms to the highest point, determine the overlap on the PTO shaft. It should be at least 2” if it is too short then the PTO will jam rather than collapse. This will put severe strain on the shaft and gearbox.



9. It may come apart and this will allow a spinning PTO to become an uncontrolled weapon and could severely injure or kill someone!
10. After it has been determined that the PTO is OK and will not jam or come apart, make sure any bystanders are well away from the machine.
11. Lower the blower to ground level, engage the PTO and slowly start the blower. Make sure that everything is turning freely.
12. Slowly increase the speed until you have reached 540 RPM on the PTO. This is the speed that this blower was designed for. If it turns faster the fan could be going dangerously fast. If it turns slower it will not perform very well as the snow will not get blown very far.

Snowblower performance will vary greatly due to ambient temperature and type of snow.

Operating the Meteor® Snowblower

This blower is on the back of the tractor facing the tractor. While blowing snow the tractor will be driving over the snow.



Stay in the seat of the tractor all the time that the blower is running.



Make sure the area is clear of people while blowing snow.



Do not direct discharged snow toward people, cars or buildings as stones or bits of ice can go a long distance.

When you get to the place that you want clear snow, lower the blower to the ground and turn the chute to discharge the snow in the direction you want the snow to go. Engage the PTO and slowly bring the blower up to operating speed. After the blower is running use a slow forward gear and start driving forward. The chute can be rotated from the tractor seat while blowing snow.

If your drive is paved then you may need to shorten the top 3PH link to tilt the blower ahead so it will scrape the hard surface better.

If your drive is gravel then you may want to lengthen the top 3PH link to tilt the blower back so it will not dig into the loose gravel. In colder climates where the bare ground is frozen during most of the winter the blower can be adjusted to scrape the snow off the frozen drive after freeze-up.

In areas where the gravel is not frozen most of the time we have optional skid shoes available to raise the blower a few inches above the gravel.



This blower is designed to blow snow, but will blow loose gravel if care is not taken.



After the job is finished: **Disengage the PTO to stop the blower** before driving away or getting off the tractor.

The auger is protected with a safety shear bolt that will shear off if the auger becomes jammed.

The fan is also protected with a shear bolt in the PTO shaft universal joint if the fan becomes jammed.



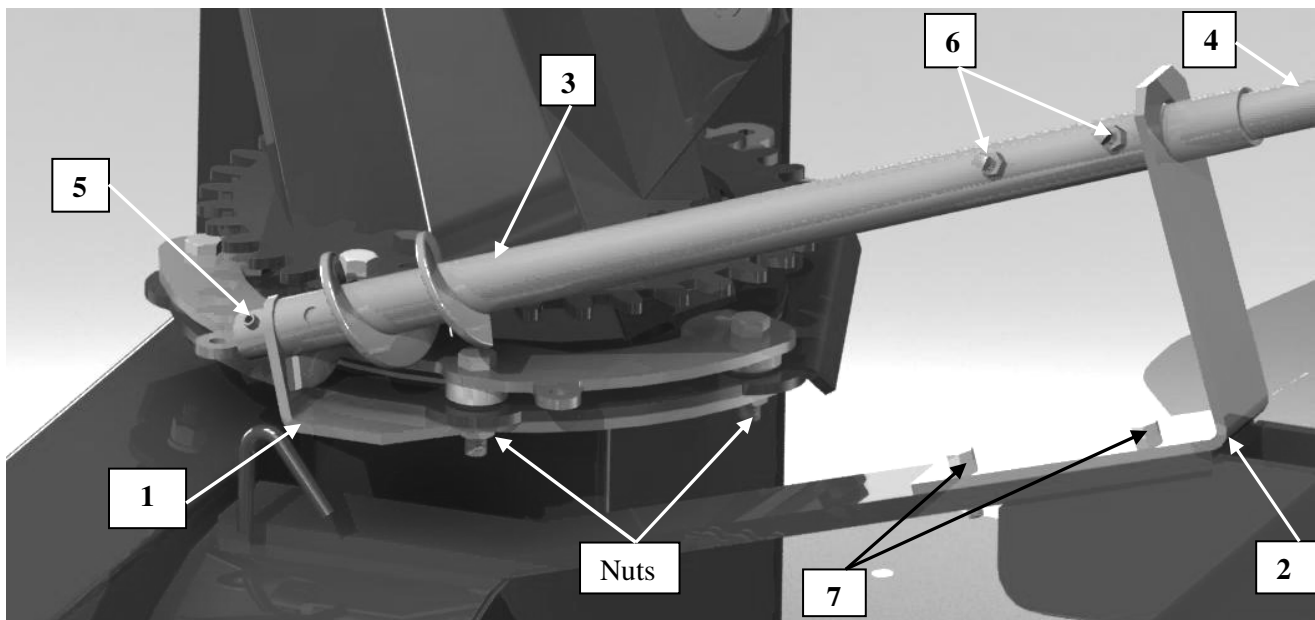
When replacing the shear bolts STOP the engine before attempting to replace them!

There is a hydraulic hood turner available that couples into the tractor hydraulic remotes if your tractor is so equipped. This will allow you to rotate the hood without reaching back to the blower especially if you have a cab on your tractor.

Installing the Hand Crank

The crank package consists of

1. Tail bracket
2. Upper bracket
3. Worm Gear
4. Crank
5. Spring Pin
6. Set Screws
7. Bolts



First remove the 2 nuts (as shown), and insert The crank tail bracket [1] and reinstall the nuts and lockwasher.

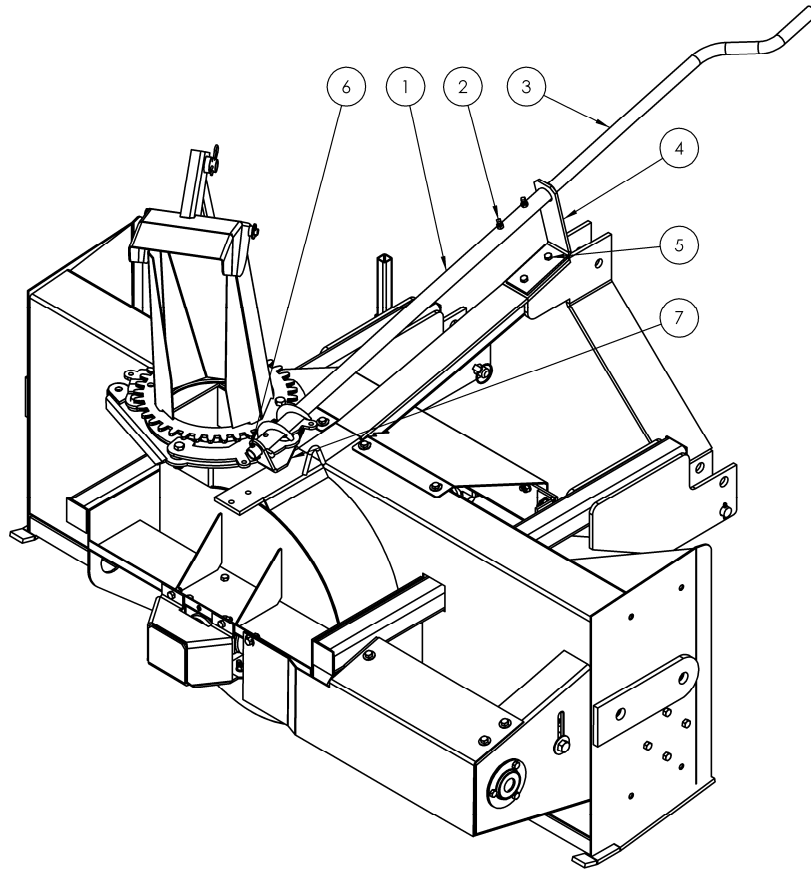
Insert the bottom end of the worm gear [3] into the tail bracket, next slide the top bracket [2] into place and secure with bolts [7]. Install spring pin [5].

Slide crank [4] into tube as shown and secure with the set-screws [6], you should be able to reach it from the tractor seat.



Please note!! when the blower is raised, the crank will be closer to the tractor and could damage the cab or cause injury to the operator!

**68 Accessories
Manual Chute Rotator**



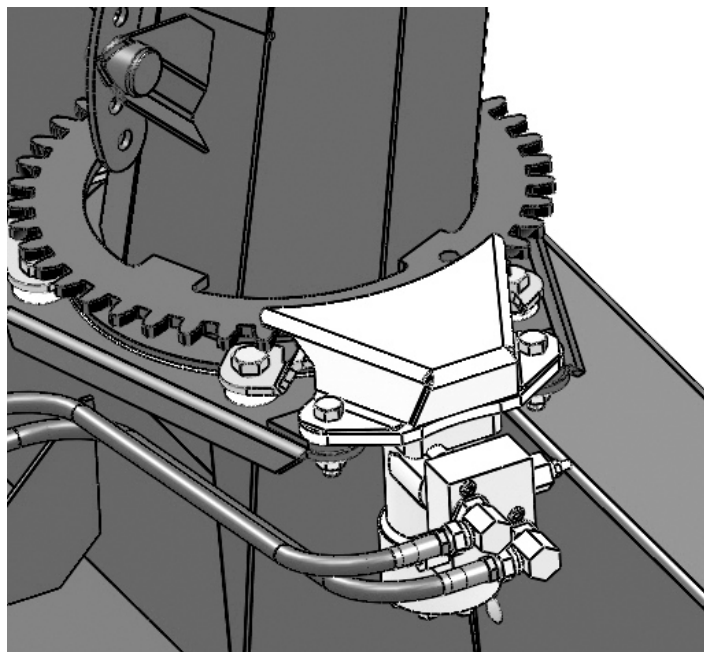
68 PT Manual Rotator			
Item No	Description	Part No	Qty
1	Crank Worm	519-68719209	1
2	5/16x3/4 Sq h Set Screw	OL	2
3	Crank	519-68109109	1
4	Upper Hand Crank Bracket	519-68109009	1
5	Bolts 3/8x1 1/4 c/w lw, n	OL	2
6	5/16x1 1/2 Spring Pin	OL	1
7	Crank Tail Bracket	519-68719109	1

Motor Hydraulic Rotator Installation

The Hydraulic Chute Rotator uses a hydraulic motor, controlled by the tractor hydraulics to rotate the chute. The kit includes a safety shield, 2 pc 1/2-20 UNF bolts, hydraulic fittings, hoses and tractor couplings. When installing the hydraulic elbows, turn them in “**no more than 4 rounds**” then tighten the jam-nut to secure the elbow in the direction that you want the hoses to go *as shown*.

The relief valves are factory preset at 900 PSI.

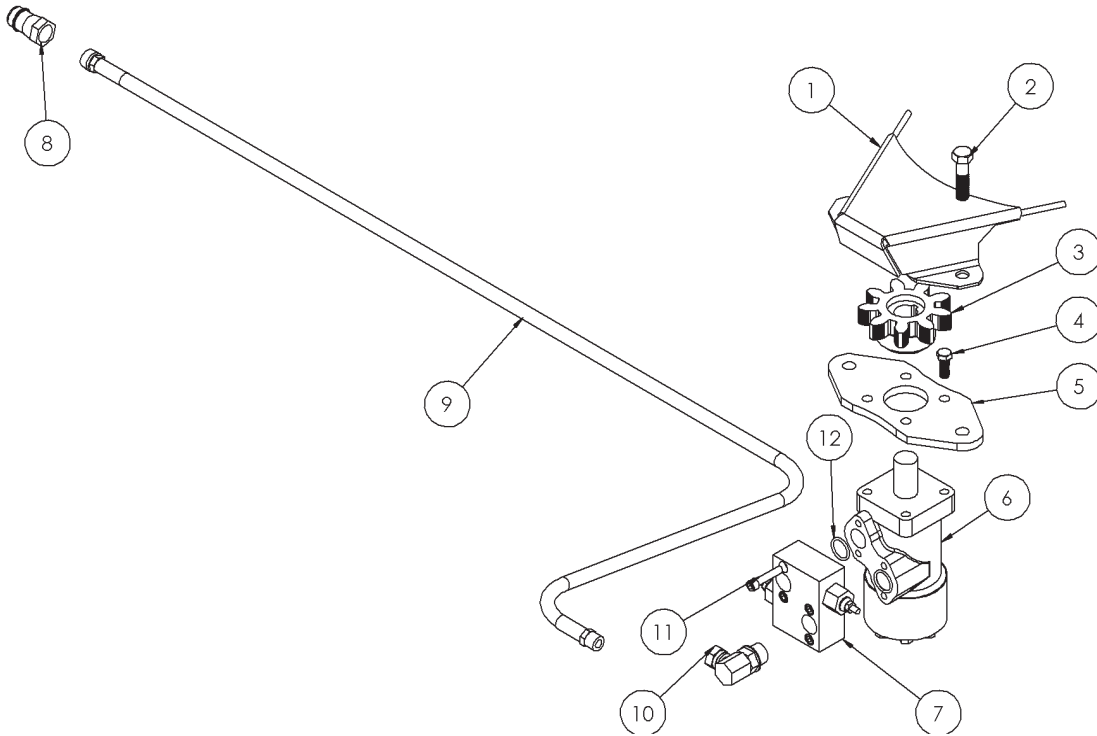
Route the hoses and tie them to the top “A” frame support, away from moving parts, Ensure that the hoses do not get too tight or rub on the frame when the blower is raised or lowered.



First set the motor with the bracket on top of the Chute Plate and then place the shield on top of the motor bracket and secure with 1/2-20 UNF bolts

Please ensure that the gear does not jam or bind during the rotation of the chute. The bolt holes are slightly oversize, allowing you to adjust the clearance somewhat. You should be able to move the chute back and forth slightly.

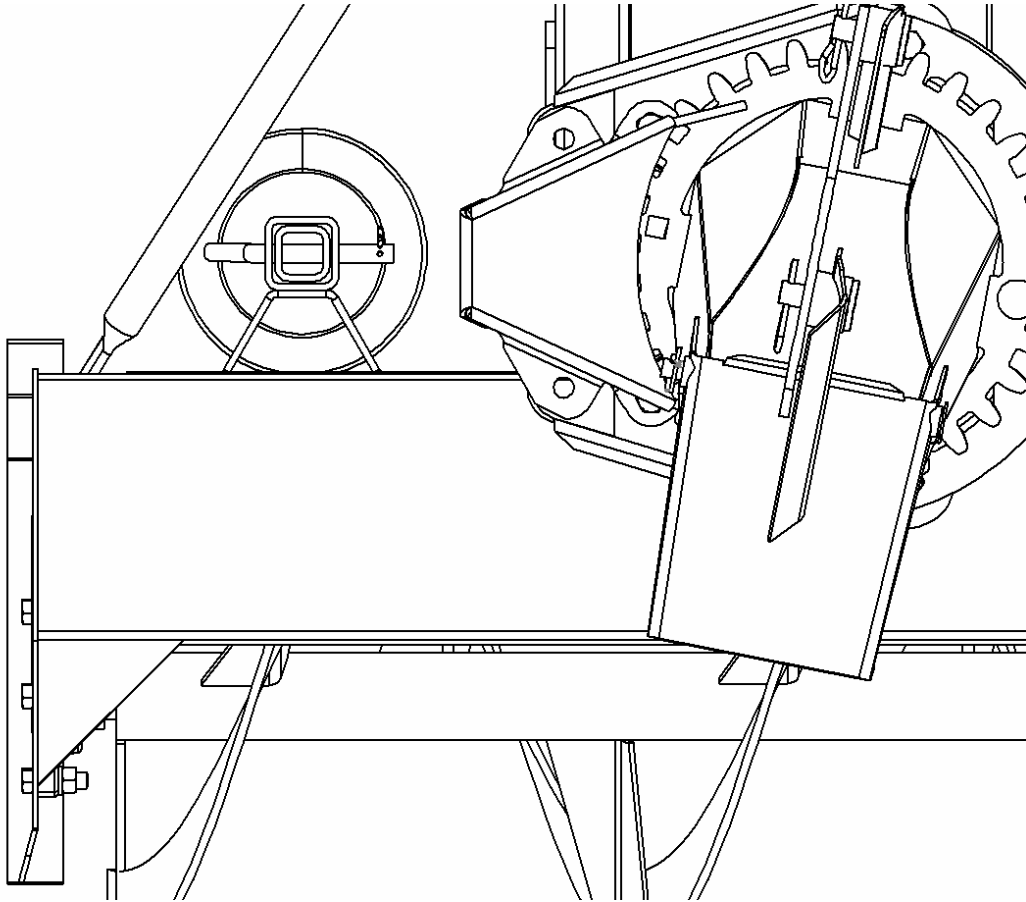
Meteor Hydraulic Chute Rotator Parts



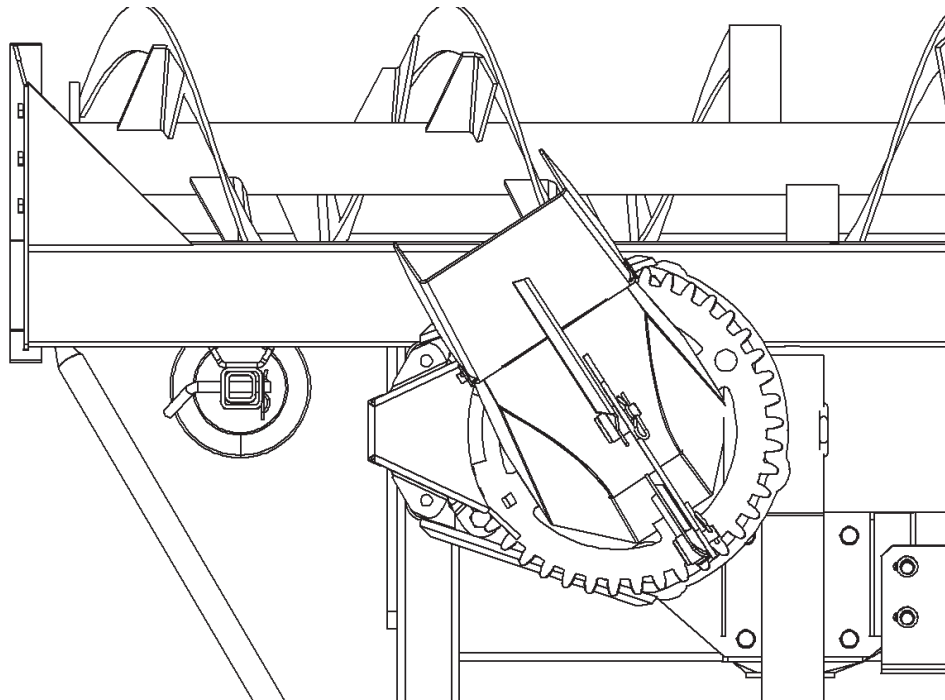
Item #	Part #	Description	Qty
1	23931	Shield	1
2	Bolt 1/2-20x2 c/w lw, n	OL*	2
3	519-511706	Small Gear	1
4	Bolt 3/8x1 c/w lw	OL*	4
5	519-511703	Motor Bracket	1
6	519-511704	Motor	1
7	519-511705	Crossover Relief Valve	1
8	S71-4	Tractor Adapter	2
9	23895	Hydraulic Hose	2
10	519-9515-10-6	Hydraulic Elbow	2
11	Socket Head Cap Screw 5/16x1 1/2	OL*	4

Note*
OL -- Obtain Locally

For Smaller blowers rods are bent in
as shown



For Larger Blowers rods are Bent out
as shown



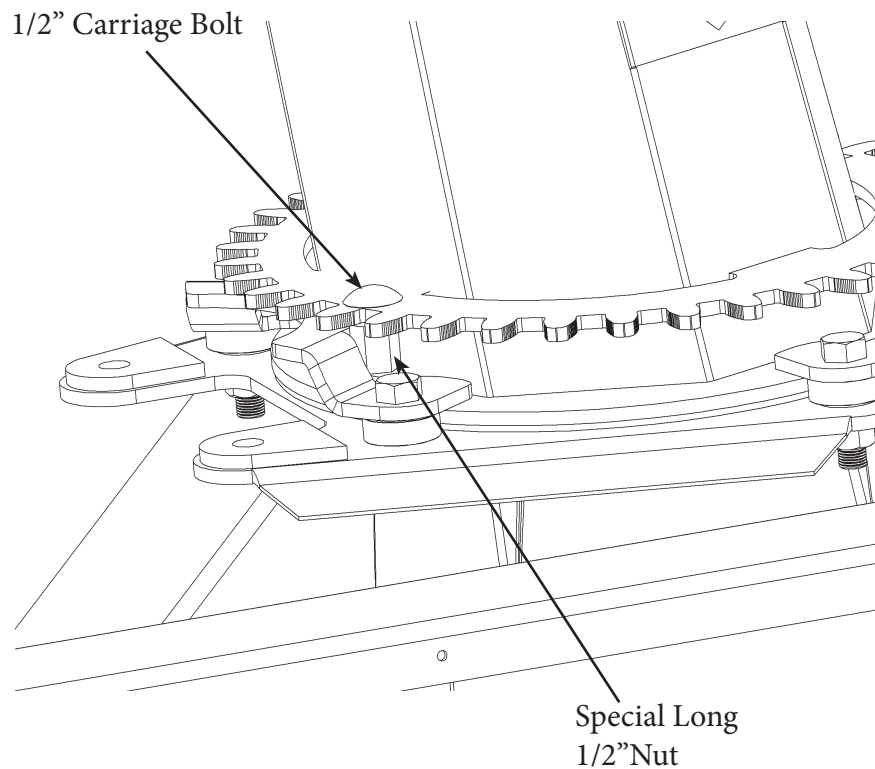
Chute Stop

The Chute Stop is standard on all Meteor Snowblowers.

It prevents the chute from being rotated straight back to the operator.

It prevents the Hydraulic hoses (*if used*) from getting wound around the chute.

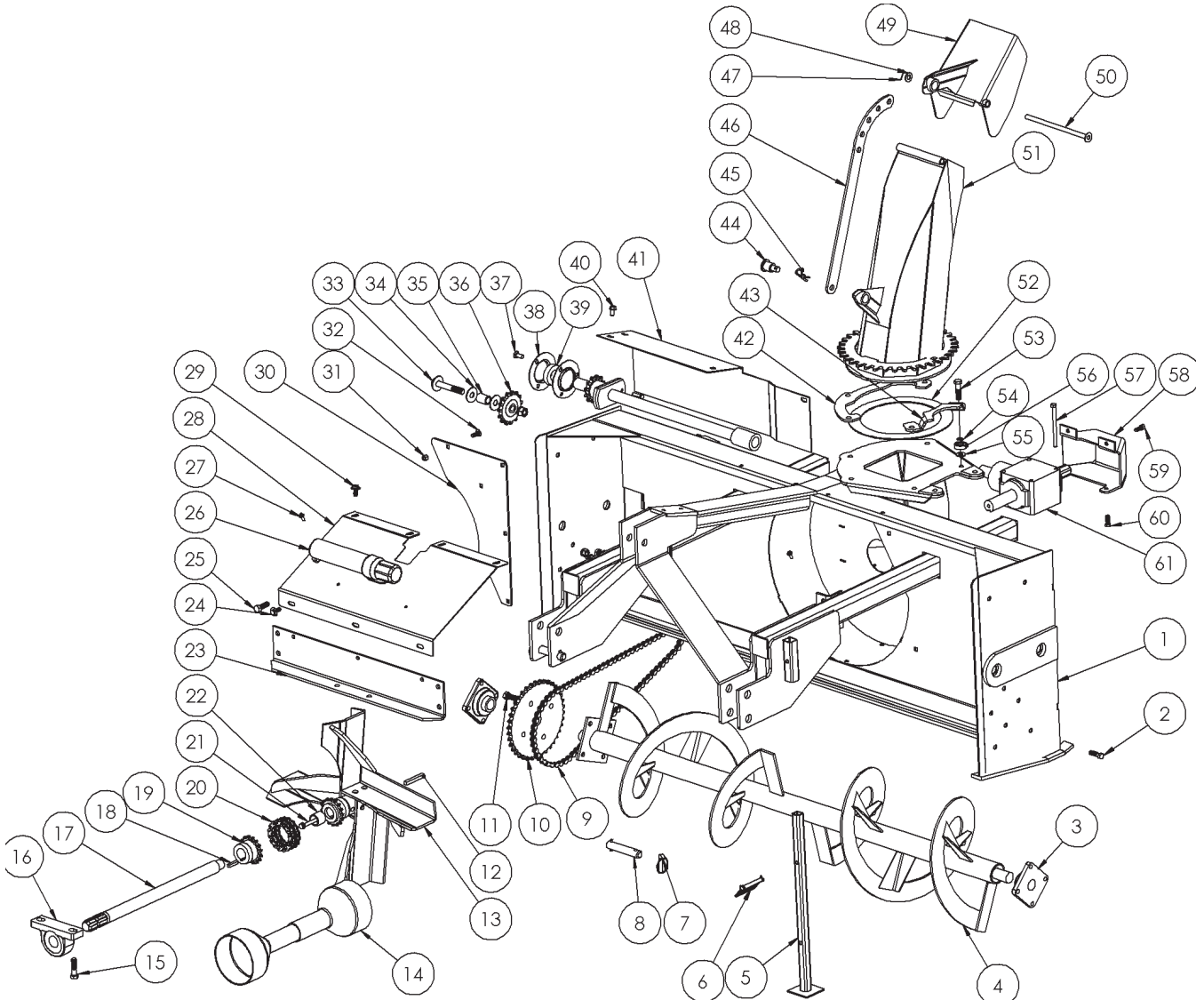
On the smaller blowers with electric deflector actuator th Chute Stop prevents the wires from getting wound up.



1/2x1 1/4 Carriage Bolt "OL"
1/2 Lockwasher "OL"
1/2 Long Nut Part No 519-511710

"OL" Obtain Locally

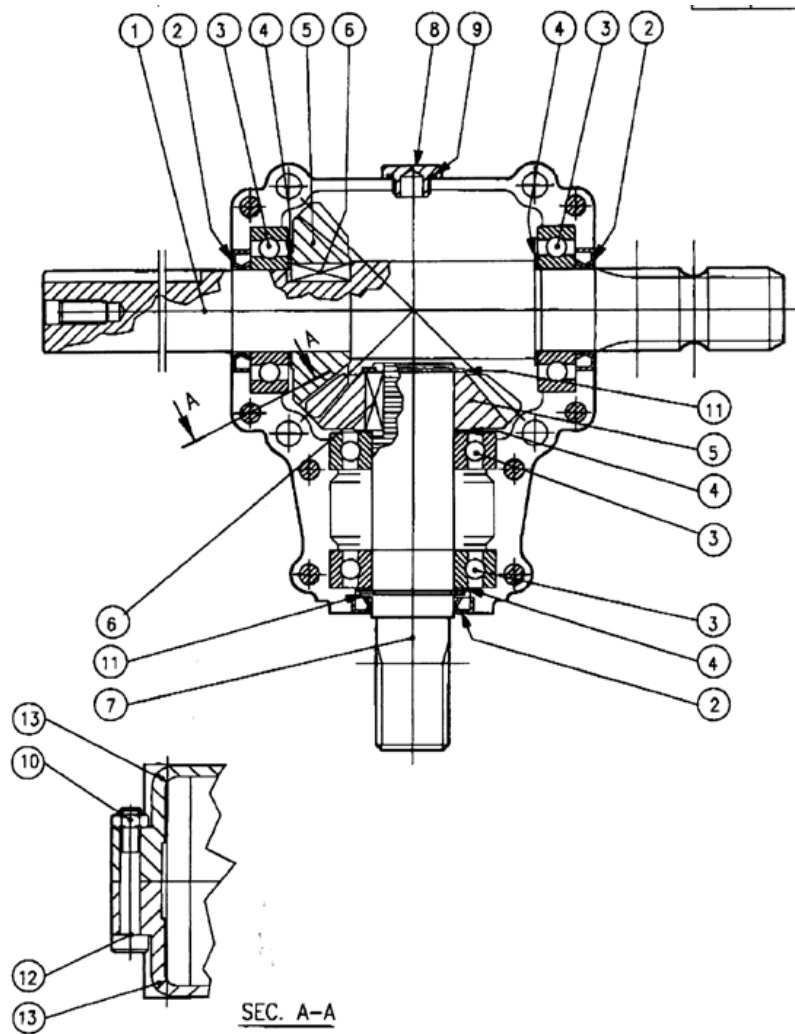
68 Pull Type Meteor Snowblower Parts



Item #	Part #	Description	Qty
1	519-6821509	Main Body	1
2	OL	Bolt 7/16x1 1/2 c/w lw, n	8
3	519-751169	Auger Bearing	2
4	519-6821164	Auger	1
5	519-87211538	Stand	1
6	OL	PTO Pin	1
7	OL	7/16 Lynch Pin	2
8	519-752096	Hitch Pin	2
9	519-682026	Auger Drive Chain #60 x 58 1/2"	1
10	519-871165	Auger Sprocket	1
11	OL	Bolt 1/2x1 1/2 c/w lw, n	4
12	519-68106208	Fan Key 3/8 sq x 3	1
13	519-682115208	Fan	1
14	519-681187	PTO Assembly	1
15	OL	Bolt 1/2x1 1/2 c/w fw, lw, n	2
16	519-68211531	Main Bearing	1

Item #	Part #	Description	Qty
17	519-6821152008	Main Shaft	1
18	OL	Drive Shaft Key 5/16x1 1/2	1
19	519-68211529	Chain Coupler Sprocket	1
20	519-68211528	CouplerChain	1
21	OL	Bolt 3/8x2 1/2 c/w lw	1
22	519-6821152608	Fan Bushing	1
23	519-68211532	Main Shaft Bearing Mount	1
24	OL	Bolt 3/8x1 c/w fw, lw, n	3
25	OL	Bolt 1/2x1 1/2 c/w lw, n	4
26	DJA70111	Owners Manual Tube	1
27	OL	Flange Bolt 1/4x3/4	2
28	519-68211537	Fan Shield	1
29	OL	Bolt 3/8x1 c/w fw, lw, n	4
30	519-20853	Fan Plate	1
31	OL	Locknut c/w fw	5
32	OL	Carriage Bolt 3/8x1	5
33	OL	Bolt 5/8x4 c/w lw, n	1
34	OL	5/8 Flatwasher	1
35	519-511028	Spacer	1
36	519-871165	Idler Sprocket	1
37	OL	Carriage Bolt 3/8x3/4	3
38	519-871175	Flangett (206 3 bolt)	2
39	519-871175	Bearing (Insert only)	1
40	OL	Flange Bolt 3/8x3/4	3
41	31677	Auger Drive Shield	1
42	519-68116209	3 Hole Chute Clamp	1
43	519-68116309	2 Hole Chute Clamp	1
44	21773	Deflector Adjuster Pin	2
45	OL	Hairpin 5/13	2
46	10680	Deflector Adjuster Bar	1
47	OL	SAE Washer 1/2"	1
48	OL	1/8x1 Cotter Pin	1
49	10692	Deflector	1
50	20848	Deflector Hinge Pin	1
51	10690	Chute	1
52	519-68116107	Anti Friction Ring	1
53	OL	Bolt 1/2-20x2 c/w ln	5
54	519-511702	Wave Washer	5
55	519-510710	Bearing	5
56	OL	1/2" SAE Washer	5
57	OL	Bolt 3/8x5 c/w lw, n	4
58	519-31683	Gearbox Cover	1
59	OL	Bolt 3/8x1 c/w lw, n	2
60	OL	Bolt 3/8x1 c/w lw, n	2
61	519-68118608	Gearbox	1

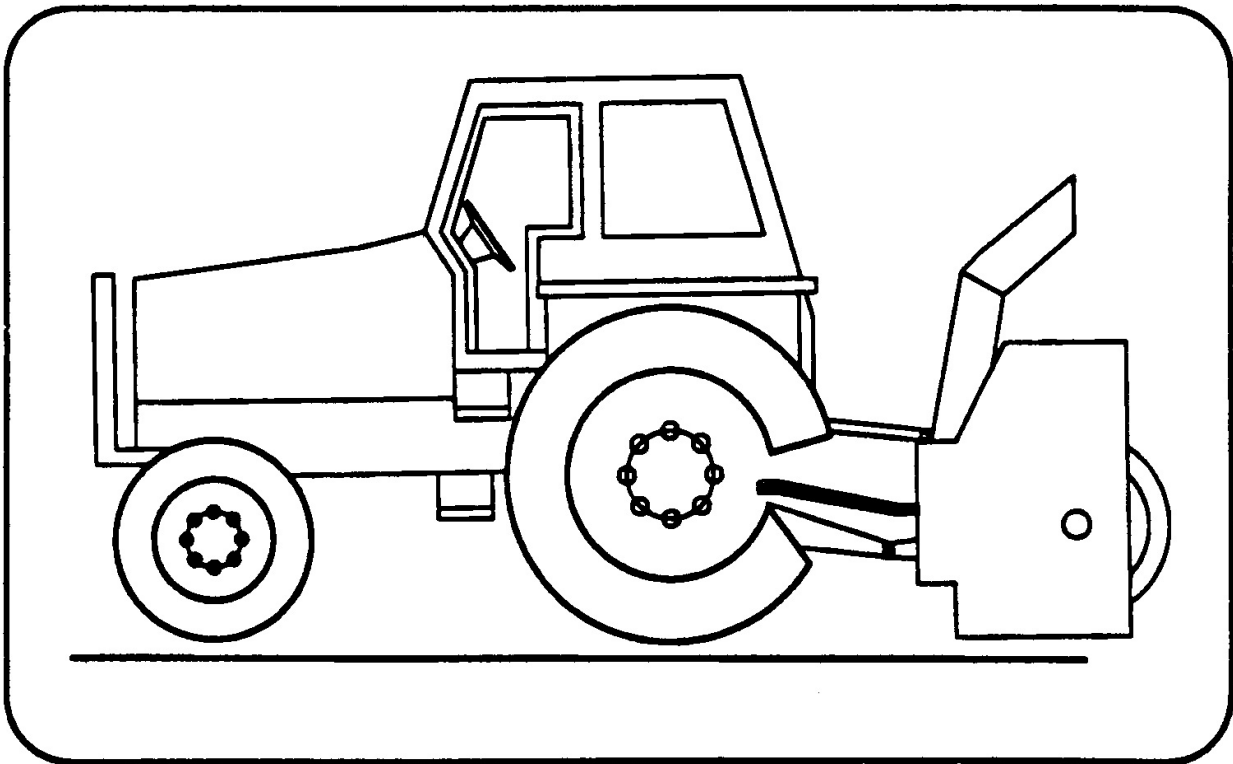
T 281 J 68 Meteor Gearbox



Item#	Part #	Qty	Description
1	519-02814208	1	Output shaft 1 3/8" Z6
2	519-87300028	3	Oil Seal 35x52x7
3	519-80100870	4	Ball Bearing 6207 35x52x17
4	519-02597500	4	Shim Kit 35x3x48
5	519-02595020	2	Crown Gear Z18 M5
6	519-84100232	2	Key 10x8x25
7	519-02812212	1	Input Shaft ASA DP 16/32 Z19
8	519-02817100	1	3/8" DS Plug
9	519-87600636	1	O-Ring 3068
10	519-82100382	8	Hex Nut M8 UNI 5588 (8.8)
11	519-85100005	2	Snap Ring 35 UNI 7435
12	519-81201174	8	M8x55 Socket head cap screw
13	519-12810300	2	Half Casing



PTO Installation Instructions for Snowblower



PTO Installation Instructions for Snowblower For Better PTO Shaft and Gearbox Operation

A proper initial installation will give you years of satisfactory service on your equipment. Please read carefully, following instructions which have been specially made to help you and make you satisfied of your purchase.

Warning! Unfortunately, snowblowers will be faced with forgotten or hidden objects under the snow, such as: chain, tires, stones, pieces of wood, etc. In spite of all our efforts, machines are not built to resist all those conditions.

Danger: Too big tractors

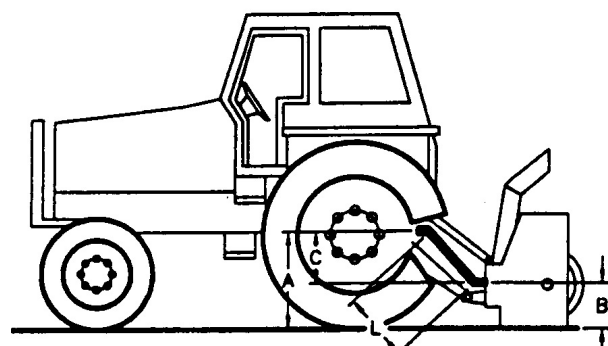
It is dangerous to use a that is too big or too powerful. The tractor will always be able to overload the blower, even if the machine is already at maximum capacity. Tractor being very high, too large angles at PTO universal joints will result, and the life of the universal joints will be shortened dramatically.

P T O Shaft angles

PTO shafts are made to transmit power with angle at universal joints. However these angles should be kept to a minimum. Larger angles shorten the life of PTO. Take for example a snowblower sold for a tractor horse-power of 60-75 HP which would be attached to a 60HP tractor operating at maximum capacity of (60HP continuous).

HP	PTO angles	Estimated life in hours
60@540 RPM	5°	450 hours
	10°	195 hours
	15°	90 hours
	20°	40 hours
	25°	20 hours

How to determine PTO angle



A =PTO height at tractor

B= PTO height at blower

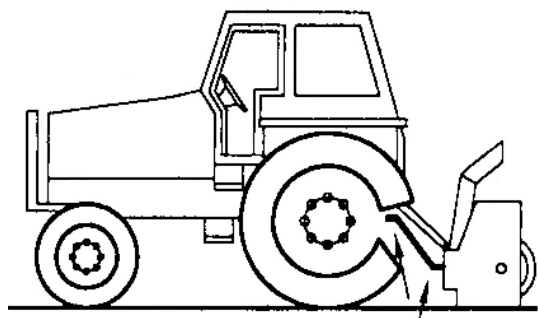
C= A-B

L = Cross center distance in working position

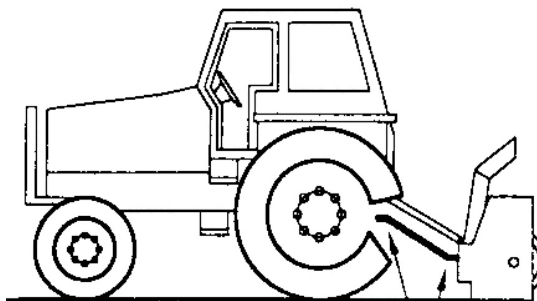
- 1) Lower blower on ground
 - 2) Measure A,B and L
 - 3) Subtract B of A (A-B=C)
 - 4) Divide L by C (L/C=F)
- 5) Compare F Factor in the table below to find PTO angle. (Interpolate if necessary)

F Factor	Angle
6	10°
3.75	15°
2.75	20°
2.15	25°
1.75	30°

Previous examples clearly demonstrate that universal joint angle is directly related with life of PTO. In order to reduce angle, it is necessary to increase the angle between snowblower and tractor.



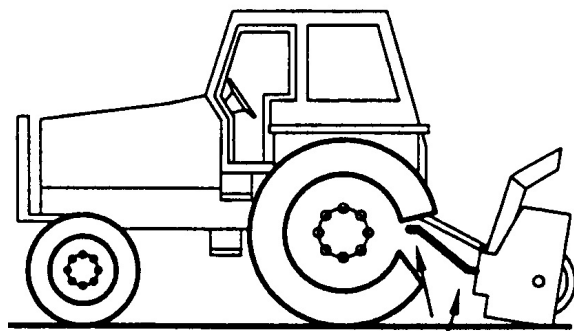
**Too Large Angles at PTO Joints
To Avoid**



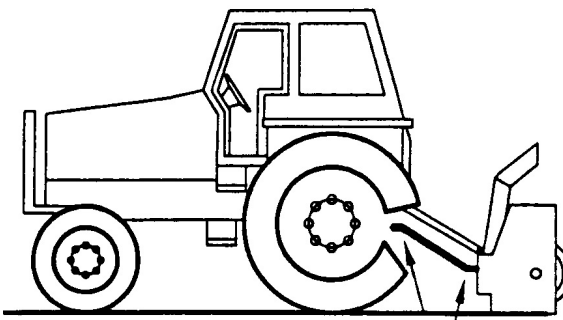
**Reasonable Angles at PTO Joints
Acceptable**

If it is impossible to increase the distance between snowblower and tractor, in order to maintain a reasonable angle at the PTO, it is recommended to use a larger size PTO that is a greater capacity PTO. (please refer to your dealer for more details).

For snowblowers of 100HP, an additional gearbox is also available that can be mounted on the existing snowblower gearbox, which increases the input shaft height, reducing the angle at PTO joints. This Gearbox has an input speed of 1000RPM which greatly increases PTO capacity.



**Non-Equal Angles at PTO Joints
To Avoid**



**Equal Angles At PTO Joints
Recommended**

Angles at each end of PTO

A popular habit is to change snowblower angle in order to obtain a better scraping effect. This practice can become harmful to the PTO if the angle is unequal at each end, There will be fan speed variation (as the fan speed up and slow down twice per revolution) as well as a drastic increase of loading on the cross and bearings. **To avoid** it is recommended to keep tractor PTO and snowblower input shaft always parallel.

Shear Bolts

Shear bolts are built to break under shock loads on the fan or auger. However under certain circumstances this security is not adequate. Example: a sudden high impact shock on the fan may, in some cases break the fan shaft without breaking the shear bolt.

If the shear bolt breaks, make sure to always replace it with the same grade of category bolt (grade 5 for PTO series **20-40-50-60**, and grade 8 for PTO series **80**) it is necessary to always maintain this bolt very tight in order to keep the efficiency of the shearing mechanism.

Warning: The gearbox shafts are made with special alloy steel. However they are case hardened to increase capacity to shock load. These shafts cannot be broken under normal loads. However undesirable objects may enter the fan and either bend or break the gearbox shaft. It is understood that the gearbox cannot be built to resist every possible overload and consequently, gearbox fan shafts will not be replaced under warranty. Therefore the user of the snowblower must be very careful.

Maximum length of PTO shaft

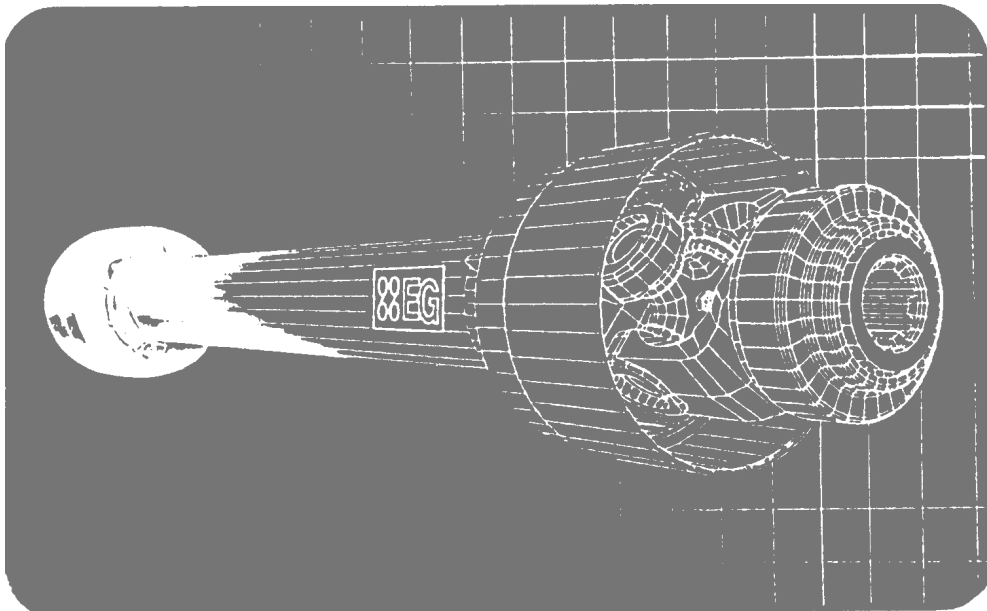
Warning: Telescopic tubes of PTO should overlap a minimum length to meet ideal conditions for transmitting power.

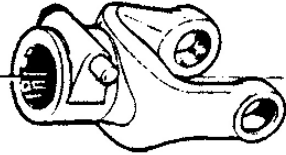
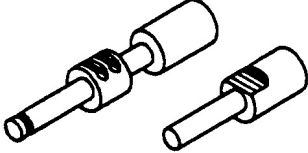
Following table could be used as a guide to find maximum permissible length of PTO.

PTO Description	Over-all length Closed	Over-all length Opened Max	Telescopic tube overlap
T20-056P	29 3/4"	41"	5"
T40-056P	30 1/2"	40 1/2"	6"
T50-071P	36 1/2"	51 1/4"	7"
T60-071P	37 3/4"	51 1/4"	7"
T80-066P	36"	47 1/4"	7"
T80-076P	40 1/2"	53"	8"
T90-071P	39"	51"	8"

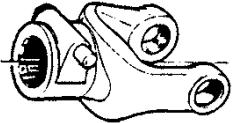

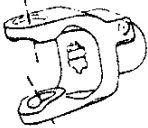
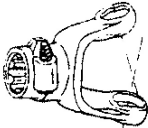

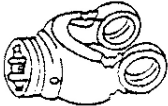


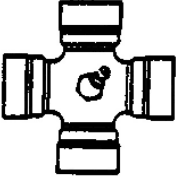
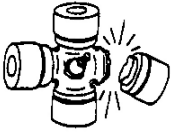
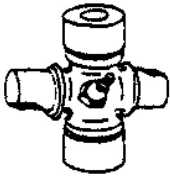
Effective PTO Drive Shaft Maintenance







	Avoidable Damage	Possible Causes	Corrective Actions
<p>Quick-disconnect yoke</p>  	<p>Quick-disconnect pin tight or completely seized Quick-disconnect pin damaged (broken or bent) Quick-disconnect pin damaged in locking position</p>	<p>Quick-disconnect pin dirty (insufficient maintenance) Quick-disconnect pin defective (forced into place, incorrect handling). Excessive shaft length Axial load too high</p>	<p>Clean, oil and follow service instruction Replace Quick-disconnect pin Shorten shaft length (cut both telescopic tubes as well as shield, remove burrs) Replace Quick-disconnect pin Clean and grease telescopic tubes. Replace both tubes if necessary</p>

Note: newer PTO shafts may have a locking collar. (Damages Causes and corrective actions will still be similar.

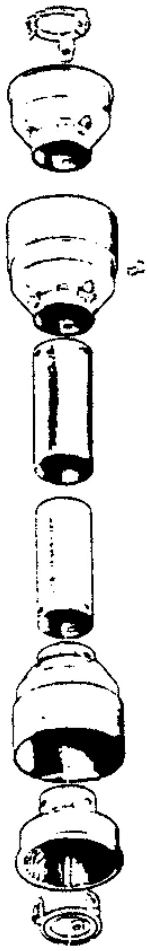

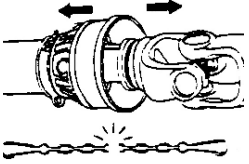
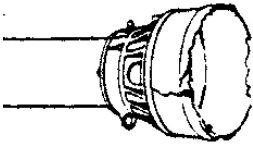
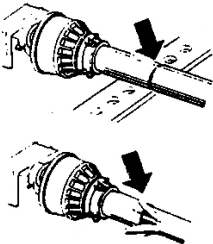
	Avoidable Damage	Possible Causes	Corrective Actions
<p>Yoke</p>  	<p>Deformed Yoke</p>  	<p>Excessive shaft length Axial load too high Excessive working angle and torque</p>	<p>Shorten shaft length (cut both telescopic tubes as well as shield, remove burrs) Replace defective yokes Clean and grease telescopic tubes. Replace both tubes if necessary Replace defective yokes Verify compatibility between shaft and working conditions (torque vs. angle) Disengage tractor PTO during lifting or lowering the implement. Change to a larger PTO size</p>
	<p>Distorted Yoke</p> 	<p>Overload caused by high starting and peak torque</p>	<p>Engage PTO more carefully Use appropriate safety device Replace defective yoke</p>
	<p>Worn or pounded Yoke</p> 	<p>Excessive working angle</p>	<p>Avoid excessive angle Replace defective yokes</p>

	Avoidable Damages	Possible Causes	Corrective Actions
Cross Kit 	Cross Arms broken 	Extreme torque peak or shock load Axial loads too large	Use appropriate safety device Change to a larger PTO size Shorten PTO shaft Replace defective cross bearings
	Bearing caps turning in their cross journal Overheated bearing caps	Excessive continuous torque and/or excessive working angle Inadequate greasing	Verify compatibility between shaft and working conditions Carefully follow greasing instructions Replace defective cross bearings
	Accelerated wear of cross kit 	Excessive continuous torque and/or excessive working angle Inadequate greasing	Verify compatibility between shaft and working conditions Carefully follow greasing instructions Replace defective cross bearings

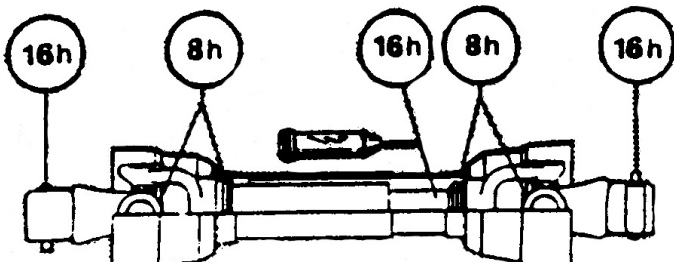
Note: Cross bearings must be greased every 8 working hours

	Avoidable Damages	Possible Causes	Corrective Actions
Telescopic tube 	Telescopic tube failure or twisting 	Excessive torque or shock load Short tube engagement (overlap)	Use appropriate safety device Change to a larger PTO size Replace the PTO drive shaft with one of adequate length Replace defective tubes
	Accelerated wear of telescopic tubes 	Accelerated wear of telescopic tubes 	Extreme load when sliding Short tube engagement Inadequate greasing Conditions (sand etc)

Note: Telescopic tubes must be cleaned and greased every 16 working hours

	Avoidable Damages	Possible Causes	Corrective Actions
Shield 	Excessive wear of shield bearings 	Insufficient lubrication Incorrect chain mounting Shield interfering with implement	Follow lubrication instructions Mount chain to allow maximum angularity Avoid shield contact with machine or tractor Replace shield bearings
	Chain failure 	Shield interfering with implement Incorrect chain mounting	Avoid shield contact with machine or tractor Mount chain to allow for maximum angularity Replace defective parts
	Guard cone damaged 	Guard cone in contact with implement or tractor Excessive angularity	Eliminate interference between guard cone and any part of implement or tractor Avoid excessive angles Replace damaged guard cone
	Guard tubes damaged (deformed and split at one side) 	Guards are in contact with tractor or implement Guard tube overlap too short or no overlap with PTO tube extended	Eliminate interference between guard cone and any part of implement or tractor Replace damaged tubes Adjust guard tube length with longer tubes

Note: Shield bearing must be greased every 8 working hours



Bolt Torque

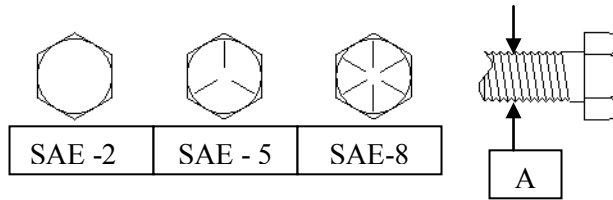
As used on this equipment

Bolt torque table shown below gives torque values for the various bolts used.
 This chart is for non-lubricated threads.
 Replace with the same strength bolt.

Torque Specifications. Torque values are identified by their head markings

Diameter	SAE 2		SAE 5		SAE 8	
	Lb-ft	N.m	Lb-ft	N.m	Lb-ft	N.m
1/4	6	(8)	9	(12)	12	(17)
5/16	10	(13)	19	(25)	27	(36)
3/8	20	(27)	33	(45)	45	(63)
7/16	30	(41)	53	(72)	75	(100)
1/2	45	(61)	80	(110)	115	(155)
5/8	95	(128)	160	(215)	220	(305)
3/4	165	(225)	290	(390)	400	(540)
1	225	(345)	630	(850)	970	(1320)

Allen head cap screws are similar to SAE 8 quality.



These torques are for a reference only. Not all these sizes and grades are necessarily used in this machine. Bolts that are used as a pivot or hinge have to be used with a locknut, therefore only tighten enough to secure the bolt and still allowing the part to rotate freely.

68 Meteor Snowblower

Maintenance

- PTO Shearbolt – refer to PTO assembly
- Auger Shearbolt – ¼ x 1” Gr #2
- Auger Drive Chain Tightener – tighten chain allowing ¼” sag in the bottom span of chain (between drive and driven sprocket).

Lubrication

- Gearbox- check oil level every **50** hours. Fill to oil level plug (middle of gearbox) with SAE 90 gear oil. SAE 80W90 gear oil may also be used.
- Auger and Shear Sprocket Bearing – grease sparingly every **50** hours. (By using too much grease you will push the seals off the bearing).
- PTO Shaft – grease every **10** hours. Pull apart and apply grease to the sliding members. Grease the yoke bearings at this time as well.
- Discharge chute mount – occasionally squirt oil on the plastic ring (this may extend the life of the plastic ring and will operate smoother).
- Auger Chain – apply oil on a regular basis especially after using the snowblower.

Storing the Meteor Snowblower in the off season

- At the end of the season lubricate the Bearings, PTO shaft, Discharge chute mount and Auger chain before storing it.

Notes

Part numbers – Abbreviations

O/L – obtain locally

N --- Nut

LW- Lockwasher

- All fasteners are Grade #2 unless otherwise specified.
- Customer supplies hydraulic cylinders.